



Presented by Enterprise Ireland

Showcase 2025

19 - 21 January 2025 RDS, Dublin





Enterprise Ireland welcomes you to Showcase 2025.

Enterprise Ireland is the government organisation responsible for the development and growth of Irish Enterprises in world markets. With over 40 global offices, our local teams work with partners to understand their unique challenges and match them with Irish suppliers that can deliver leading edge products and services.

We are proud that Ireland is home to so many creative and progressive luxury brands across apparel &fashion, health & beauty, and home & gift.

In this brochure we invite you to explore a selection of Ireland's award winning companies that are participating and launching new products at Showcase Ireland.

We look forward to meeting you at Showcase Ireland 2025.





SHOWCASE IRELAND

With a proven track record for almost five decades, Showcase 2025 is Ireland's premier design and craft fair. Blending time-honoured craft with innovative design, exhibitors at Showcase 2025 bring you the very best that Ireland has to offer.

Visit Dublin's RDS to discover the most exciting new products and designs on the market. Experience first-hand superior products across home and gift, fashion, jewellery and wellbeing.

Take your retail offering to the next level with tactile pieces from heritage brands and family businesses. Excite your customers with eye-catching contemporary designs.

Think green with sustainable and ethical products handmade right here in Ireland. For everything your store needs, it has to be <u>Showcase 2025</u>.

CONTENTS



FASHION & APPAREL

Aran Woollen Mills	5
Aran Crafts	7
Bonner of Ireland	9
Celtic Tweed	11
Deer park	13
Fashion Flo	15
Hanna Hats	17
John Branigan	19
Kerry Woollen Mills	21
Lee Valley	23
Magee 1866	25
Mucros Weavers	27
Traditional Craft Ltd	29
EALTH & BEAUTY	

ΗE

ARONA ...32 **Brooke & Shoals** ...34 ...36 **Green Angel** Inis ...38 **The Handmade Soap Company** ...40

HOME, GIFT & JEWELL

OWIL, GITT & OLVVL	
Allied Imports	43
Killarney Printing	44
Nicholas Mosse	46
O'Gowna Studios	48
Rathbornes 1488	50
Wild Goose	52
Boru	54
Connemara Marble	56
Fado	58
JMH Jewellery	60
Mullingar Pewter	62
Shanore Jewellery	64
Solvar Jewellery	66



SHOWCASE IRELAND 2025



STAND NO E76

Established in 1965 as Carraig Donn Manufacturing by the Hughes family in Westport Co Mayo, Aran Woollen Mills today embodies a rich legacy of manufacturing Irish craft and heritage knitwear. Founded by Maura Hughes and her husband Padraig, the business began as a true family endeavour, with all members actively involved in various aspects, from product development to distribution. Initially specializing in hand-knit Aran sweaters and other woollen goods, the business fostered local employment by engaging over a hundred workers along the West Coast who crafted products in their homes.

Over the years, the business has flourished, expanding its operations to Bellmullet while maintaining its commitment to quality, sustainability, and supporting skilled Irish jobs. With over 100 employees and ambitious growth plans, Aran Woollen Mills continues to weave its story of tradition and innovation, inviting others to join its journey.

Contact: Siobhan Cooper

Email: siobhan.c@aranwoollenmills.com











STAND NO D108

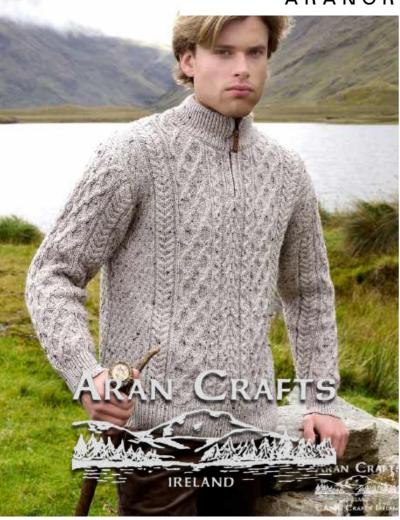
West End Knitwear Ltd, Ireland's largest producer of 3 and 5 gauge contract knitwear, is based in County Kildare. The company designs and manufactures Aran sweaters, shawls, cardigans, and wool accessories for wholesale, using the highest quality wools.

Its main brand, Aran Crafts, was established in 1957 by Molly Cullen. The company's heritage spans over 100 years, directly linking to Ireland's long tradition of Aran knitwear. Molly's grandmother, Kate O'Shea, was the first craftswoman in Ireland to commercially market her hand-knitted woollens in 1856! The company's knitwear has long been recognized as the benchmark for modern Aran cable sweaters. Now run by Molly's grandsons, Niall and Barry Cullen, their extensive range incorporates traditional Aran stitches into modern and fashionable styles.

Contact: Niall/Barry Cullen

Email: info@westendknitwear.ie

ARANCRAFTS.COM





FASHION









STAND NO E162

Bonner of Ireland is a family company committed to using a traditional craft to produce quality knitwear from the finest of yarns. We are committed through teamwork, sustainable design and innovation to provide a product and service that fulfills and exceeds the needs of our customers.

Our knowledge of materials, techniques, and production has enabled us to maintain a long-established reputation of producing high quality knitwear. Our Traditional Woolen Aran sweaters updated with new variations of cables using soft yarns for comfort an

The Bonner of Ireland factory is situated in the picturesque surroundings of Ardara, SouthWest Donegal in the NorthWest of Ireland. The quality, colours and styles of the products that it produces reflects the character and beauty of this untainted area of NorthWest Ireland. products are made using combinations of natural materials such as merino wool, alpaca, and cashmere.

Contact: Eamonn Bonner

Email: eamonn@bonnerofireland.com

BONNEROFIRELAND.COM











IRELAND

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BONNER



STAND NO E90

Celtic Tweed Men's and Women's Collections are proudly Made in Dublin and Worn Around the World. We take quality, authenticity and craftmanship very seriously. Using traditional tailoring techniques to create unique investment pieces that are made to last and crafted using the finest fabrics and material.

Our commitment to locally sourced manufacturing results in a smaller carbon footprint, less waste and more ethical clothing. we celebrate tailoring using the traditional fabrics of Ireland in utterly contemporary and stylish way.

Choose from our Heritage and Classic collections of Award-Winning tailoring for Men and Women in linen and tweed, Jackets, Coats, Waistcoats, Trousers, Bodywarmer and our Shackelton, clothing to set your store apart.

Celtic Tweed are proud to be members of Design Council of Ireland, The Design & Craft Council of Ireland. Guaranteed Irish

Contact: Cathy Coghlan

Email: cathy@celtictweed.ie











STAND NO E130

Deer Park Ireland is a distinctive knitwear label from Deer Park Knitwear that blends the heritage of traditional Irish knits with contemporary style and modern fit.

Based in County Kildare, Ireland, our company takes great pride in maintaining the rich tradition of Irish craftsmanship by producing all our knitwear locally in our own factory. Each garment is thoughtfully crafted using only the finest quality wools, ensuring a unique blend of comfort, durability, and style. Our collection features a range of both ladies' and men's knitwear, including a select range of cosy homewares. As we present our collection at Showcase 2025, we invite buyers to experience the authentic artistry and heritage of Deer Park Ireland. We look forward to welcoming you to our stand and sharing the unique story behind our knitwear.

Contact: Ann Hughes

Email: ann@deerpark.ie



DEER PARK

CONTRACT KNITTERS

STAND NO 131

Established in 1984, Deer Park Knitwear is a family business with over 40 years of experience in high-quality garment manufacturing. Located in the heart of Ireland, it is home to a team of 60 dedicated designers, programmers, knitters, and a large sewing team. They provide comprehensive knitting and manufacturing services to independent designers and international labels.

Deer Park's fully-equipped factory produces bespoke knitwear tailored to the unique specifications of their partners, ensuring each piece embodies the highest standards of Irish craftsmanship. They produce garments in wools, wool blends, and cottons in a range of gauges (3g, 5g, 7g, 8g, 10g, 12g) on the newest flat knitting machines. They also offer full in-house embroidery and wet finishing services.

We invite designers and labels worldwide to collaborate with us and experience the excellence of truly Irish-made knitwear.

Contact: Paul Mahon Email: <u>paul@deerpark.ie</u>

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STAND NO E78

For over 40 years, Fashionflo has provided quality design, decoration, and distribution solutions in corporate and promotional clothing. We maintain extensive stocks and offer next-day access to leading brands, making us a one-stop solution for all your company's clothing needs.

Our range includes casual, formal, and technical garments, with options for sustainable and organic clothing. We offer bespoke, customized solutions through trusted offshore partners. Our state-of-the-art design and branding techniques ensure your team presents a professional image. Additionally, our warehousing and logistics capabilities allow us to offer services like kit-packing, warehousing, and fulfillment.

Contact: Dave McCreery

Email: DMcCreery@fashionflo.ie











STAND NO C143

Hanna Hats is a third-generation family business specializing in luxury handcrafted headwear and accessories made from the finest tweed, linen, and cotton sourced from Ireland and across Europe. Their fabric selections are constantly inspired by the rugged and wild landscape of Donegal.

With over 100 years in business, they are proud to be one of the last headwear manufacturers in Ireland. Each piece is meticulously handcrafted by a team of highly skilled craftspeople in their Donegal Town workshop on the northwest coast of Ireland.

Contact: Eleanor Hanna

Email: sales@hannahats.com

HANNAHATS.COM





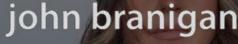


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branigan weavers



made in ireland

STAND NO E106

A fourth-generation family business, Branigan Weavers is involved in the creation, weaving, and manufacturing of garments. It is based in the historic townland of Drogheda, situated in the famous Boyne Valley region on the east coast of Ireland.

The skills of weaving, having passed through the generations of the Branigan family, has led to Branigan products being marketed worldwide. The collection includes Coast, Jackets, Capes, Ponchos and accessories such as scarves, caps and blankets.

Contact: John Branigan

Email: info@braniganweavers.com

BRANIGANWOOLLENMILLS.COM

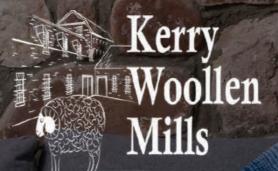




FASHION







Manufacturers of Fine Woollens

Est 1760

STAND NO D102

Kerry Woollen Mills is a traditional vertical woollen mill located near Killarney, Co. Kerry. Family-owned, the company focuses on serving niche markets with products made from natural fibers in classic and traditional styles and colors, often with a contemporary twist. They generate power from the local river using a water turbine, heat exchange systems, and photovoltaic panels. Their natural wool product range extends from washed fleece to yarns, tweeds, and finished products.

With the capacity to dye onsite, their color range is completely unique. In a rapidly changing world, customers of Kerry Woollen Mills receive products that provide lasting warmth and pleasure, connecting them to natural heritage and long-established skills.

Contact: Andrew & Yvonne Eadie
Email: sales@kerrywoollenmills.ie













STAND NO E76

Lee Valley Ireland has designed and manufactured highquality Irish country clothing since 1986. Founded by Denis and Loretto Hurley in the village of Inchigeela, Co. Cork, the company takes inspiration for their clothing designs from their Irish heritage and the beautiful and historic Lee Valley.

At Lee Valley Ireland we only choose from the highest quality yarns for our products, making Lee Valley Ireland a socially responsible choice and demonstrating our pledge to environmental sustainability. Our extensive product range includes: our traditional range of flannel grandfather shirts and nightwear; as well as customer favourites like our fleece lined shirt and all-new denim gardening smock. We are proudly a long-standing exporter to over 100,000 customers worldwide.

Contact: Denis Hurley
Email: denis@leevalley.ie











STAND NO E160

As a 5th generation family business Magee 1866 are known for their iconic Donegal Tweed which is designed and woven in their mill in Donegal town. Their luxury textile collections are known for using natural fibres from wool and linen as well as working with blends of alpaca, cashmere and silk resulting in sought after fabrics which are exported to design houses across the world. The Temple family have led the business over the decades honing years of weaving skill into outerwear, tailoring and casual collections. Creative Director of Magee 1866 Charlotte Temple champions the use of their own textiles in the collection, with clothing made with trusted suppliers in Ireland, EU & worldwide. The brand has always believed in slow fashion creating a look that is authentic and true to their heritage whilst also fitting into a modern lifestyle.

Contact: Nigel Trimble

Email: ntrimble@magee1866.com







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MUCROS WEAVERS

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STAND NO D112

Mucros Weavers, located at Muckross House in Killarney National Park, draw inspiration from the park's stunning scenery. Our Master Weaver, John Cahill, who began as an apprentice in 1976, designs and weaves our products. We use the finest quality yarns on nearly 200-year-old Hattersley looms, ensuring each scarf has a durable selvedge.

From humble beginnings, we've grown to supply over 100 shops worldwide, including in the USA, Canada, France, Germany, and Japan. Our range includes colorful scarves, stoles, capes, and rugs made from premium yarns like wool, mohair, and alpaca. We also offer Ladies and Gents Tweed headwear and have recently introduced matching capes and waistcoats.

Contact: John Cahill

Email: weaving@muckross-house.ie

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WEAVERS

MUCROS





STAND NO E100/ E102

At Traditional Craft Ltd and Patrick Francis Designs we are passionate about creating design led, branded garments and merchandise, resulting in high quality commercially priced products. Our business operations have been refined over almost 30 years as an established clothing and accessory designer, manufacturer and wholesaler.

We have unrivalled technical knowledge of all stages of garment production from design through prototype to final product. We are proud to hold the following Licences, Guinness, Trinity College Dublin and The Book of Kells, University College Cork, University of Notre Dame and White Star Line.

Contact: Ciara O' Higgins

Email: Ciara.ohiggins@tradcraft.ie

NATION













STAND NO C86

Arona Natural Fragrance is an innovative Irish brand blending natural beauty with sustainability. We offer premium, waterless, solid perfumes, shampoos, and conditioners for people on the go, plus luxurious eco-friendly home products.

Crafted in a Cosmos-approved and ECO Certified facility, our products use organic, locally sourced ingredients like beeswax. We emphasize wellness and sustainability with ecofriendly, plastic-free packaging and ethical sourcing. Ideal for athletes, travelers, and busy individuals, our award-winning products bring Irish botanical richness into everyday living, recognized for quality and sustainability by the European Natural Beauty Award.

Contact: Nora Irwin

Email: nora@aronanaturalfragrance.ie

ARONANATURALFRAGRANCE.COM





WELL

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ARONA







STAND NO D60

Brooke & Shoals was founded in Greystones, Co. Wicklow by Fragrance Designer Alison Banton, and creates award-winning scented candles, reed diffusers and body products. Alison and her team design all their products from scratch. From the ingredient's formulas to the scents and the packaging, everything gets the benefit of her creative touch.

The home scent collection boast 14 different fragrance blends. The brand is known for having innovative scent blends, such as "Lavender Cyclamen & Sea Salt", and "Jasmine Patchouli & Cashmere Woods. There are over 70 different products in the collection with prices ranging from €24 for scented candles to €60 for gift sets Brooke & Shoals Fragrance has won over 15 awards, in both Ireland and the UK since the company started, with the most recent one being the "Best Gift" category in the national "Irish-made Awards" sponsored by Guaranteed Irish and Irish Country magazine.

Contact: Alison Banton/Kerri Nolan Email: Admin@brookeandshoals.ie

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Green Angel

Green Angel, founded in 2006 by Chris and Mary Mitchell, began with a mission to create effective, natural skincare products that cater to sensitive skin.

Drawing inspiration from Irish seaweed and botanicals, Green Angel's products offer a luxurious, holistic approach to skincare. Over the years, the brand expanded through trade shows across Europe, upgraded its packaging, and opened a flagship store in Wicklow. Today, Green Angel combines Irish natural ingredients with a passion for revitalizing skincare that is available worldwide.

Contact: Nanda Kishore

Email: <u>customerservice@greenangel.ie</u>

WELL

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GREENANGEL.COM









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Inis is a sparkling, clean unisex fragrance capturing the essence of a perfect sunny day by the sea. Our boutique brand offers Fragrance, Body Care, Hand Care, Home Fragrance, and Gifts & Travel Essentials. The refreshing scent of lnis appeals to all ages and both genders.

As a family-owned boutique perfumery, we are devoted to the independent market. Operating from a converted farmhouse in Co. Wicklow, we've been creating perfumes and toiletries inspired by Ireland's beauty for over 40 years. The ocean's energy inspires Inis the Energy of the Sea, our signature collection. Since 2001, we've proudly funded the Irish Whale and Dolphin Group, supporting the protection and conservation of marine life.

Contact: Carole Greene Email: hello@inis.com

39











Born from a passion for natural skincare and a respect for our environment, The Handmade Soap Company crafts beautiful, ethical, and sustainably-made products that are as good for the planet as they are for the skin. Based in the heart of Ireland, we started small in a kitchen with a big mission: to make body care and home fragrance products free from cruelty and full of kindness.

Every product passes through 13 skilled sets of hands in our 200-year-old upcycled mill in Slane village. From nourishing hand creams to soothing soy candles, each item is made with heart, ensuring it is gentle on skin and environmentally sound. Certified B Corp, Vegan, and Leaping Bunny approved, we're committed to transparency and quality every step of the way. With 100% recycled packaging and eco-friendly refill options, our collection brings a moment of calm and care into any routine while supporting a healthier planet.

Contact: Donagh Quigley

Email: customercare@thehandmadesoapcompany.ie

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IRISH GIFT COLLECTION 2025

STAND NO D19/D20

Allied Imports have put together an exciting collection of new souvenir products for 2025. We have built on existing ranges, and we have introduced new collections for 2025. Our main brands include Trinity & Co. Jewellery, The Quiet Man, Man of Aran, Daisy the sheep, Finnegans, Kitty O'Sheas, Shenanigan Sheep to name a few brands of our broad souvenir gifts range.

Contact: Mauricio Guzman
Email: mg@alliedimports.com



Killarney Printing Ltd. is proud to be a worldwide wholesaler of souvenir, home, and gift products.

Since 1913 we have been market leaders in the production and distribution of quality goods and a visit to our stand will not disappoint.

Contact: Michael O'Donoghue Email: mike@killarneyprinting.ie











Nicholas Mosse Pottery has been producing spongeware pottery by hand at his studio in Bennettsbridge, Co. Kilkenny since 1976. It is a family owned and run business, and one of the few potteries making pottery by hand in Ireland today. We do this by using time honoured hand crafting and decorating techniques developed in the 18th and 19th centuries. The pottery has grown into a company that today exports worldwide and has avid collectors all over the world. We are constantly evolving and offer a wide range of shapes and patterns to choose from.

Contact: Karen Somers

Email: karensomers@nicholasmosse.com

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O'Gowna Studio's is an award-winning family studio creating unique pieces in Ireland for over four decades. Founded by Philip Gaffney after a trip to Disney World's Epcot in the 1980s, the studio tells the story of Irish life and culture. Philip trained with Master Craftsmen from Aynsley and Royal Doulton to establish the studio. Techniques used date back to the Egyptians and Celtics.

Today, pieces are crafted from cold cast porcelain, bronze, pewter, limestone, or fiberglass. Collections include Christmas, home décor, garden, museum, chess, games, Ogham, Celtic, and more. Visit our stand at Showcase and start your story with us

Contact: Philip Gaffney Email: ogowna@gmail.com











STAND NO C92

Founded in Dublin in 1488, Rathbornes is the world's oldest candle company. For over 500 years Rathbornes candles have illuminated the streets, homes, lighthouses and churches of Ireland, and the 100% natural candles which we produce today are still hand-crafted with many of the same skilled methods which we have used since the fifteenth century.

Rathbornes strives to make every candle to the highest possible quality. This means focusing on every detail to make candles that look, burn and smell truly wonderful. It took the team eighteen months for their blenders to create our fragrances and hundreds of hours have been devoted to blending, pouring and testing, and for each size of candle the best balance of wax and fragrance distribution combined with the optimum thickness of different wicks have been selected to ensure a superior quality burn.

Contact: Siobhan Kehoe

Email: siobhan@rathbornes1488.com

RATHBORNES1488.COM





HOME & GIFT







WILD GOOSE

the gift of imagination

STAND NO D58

One of Ireland's earliest craft companies, Wild Goose Studio, was founded in the picturesque coastal town of Kinsale in 1970. It was established by two friends who shared a vision of creating artworks that spoke to hearts and minds, fusing images with feelings. Inspired by Ireland's history, mythology, and language, they designed and made unique pieces finished in pure bronze or iron, backed by a ceramic resin core.

Still based in Kinsale, the family business has passed into the second generation, which has found new ways of presenting ideas and images while continuing the founders' core values and traditions of artistic quality.

Contact: Jamie McCarthy Fisher Email: jamie@wildgoosestudio.com

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Boru Jewelry is a family owned and operated design and manufacturer of primarily Celtic inspired fine jewellery. Taking inspiration from folklore and the Island of Ireland, Boru produce pieces of jewellery steeped in history and heritage but with a modern flair and using modern technologies in creation of its pieces.

They have a workshop located on the outskirts of Dublin with ease of access to all major routes and 30 minutes from Dublin Airport. They can handle small custom projects and large volume production when required. They have capabilities to produce in all precious metals.

Contact: Lisa O'Neill

Email: lisa@borujewelry.com

BORUJEWLRY.COM





JEWELLERY



BORU



Connemara MARBLE

STAND NO D150

Since 1945 three generations of Walshes have worked the rare green marble of Connemara and run the family business, based in Rathfarnham Village in County Dublin, Ireland.

All of the marble used to craft our gifts is taken from our family quarry in County Galway, on the West coast of Ireland. From there it is taken to Dublin for finishing and polishing by our team of expert craftsmen. We take great pride in the work, the beautiful marble, exquisite designs and quality craftsmanship to be found in each, unique piece.

Contact: Alan Baker

Email: Alan@connemaramarble.com

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JEWELLERY





FADŌ

STAND NO D56

Fadó: Based in County Wicklow, Ireland, Fadó (pronounced 'fah-doh) is renowned for crafting fine Irish jewellery that embodies the spirit of our rich cultural heritage. The name Fadó means "long ago" in Irish, reflecting the timeless inspiration behind our designs.

At Fadó, we draw inspiration from the mythology, folklore, flora, and fauna of our Celtic past, blending it seamlessly with the vibrancy of the modern day. Each piece tells a story, capturing the beauty of ancient traditions, showcased throughout our Claddagh, Celtic, Contemporary, and Garden Collections.

Whether symbolizing eternal love, friendship, or a deep connection to Ireland, Fadó jewellery speaks to the heart, blending elegance with meaning for today's world. Each piece of Fadó jewellery is hallmarked in the Irish Assay Office in Dublin Castle, your guarantee of quality since 1637.

Contact: John Condron Email: jc@fadojewelry.com

FADOJEWELRY.COM





JEWELLERY



FADÓ





JMH Jewellery is one of the longest established jewellery manufacturing companies in Ireland. Started in 1973 by Joe & Betty Harbourne, the company boast over 50 years' experience of manufacturing jewellery for customers worldwide. We have seen many changes down through the years and a significant turning point for our company was the introduction of the CAD CAM Design system in 2002, which allowed us huge scope to experiment with new designs and ideas, as well as enabling quick turnaround of new product in today's ever changing and demanding marketplace.

We are a family-owned and operated business. Joseph Harbourne, Joe and Betty's eldest son, joined full-time in 1999 as a designer and goldsmith. Their daughter, Eve Turner, came on board in 2003 to manage Sales and Marketing. Our collections have grown to serve customers worldwide, offering point of sale materials like story cards, show cards, and company information leaflets

Contact: Eve Turner

Email: info@jmhjewellery.com

JMHJEWELLERY.COM



JMH JEWELLERY



Mullingar Pewter brings centuries of Irish tradition to life with our handcrafted pewter creations, blending heritage and artistry into every piece. Located in the heart of Ireland, we specialize in producing exquisite, high-quality home ware, gifts, and keepsakes that celebrate Irish culture and craftsmanship.

Our range includes intricately designed items like Chess sets, Celtic crosses, pocket watches, key rings, tankards, jewellery boxes, wedding & baby gifts, each piece inspired by Ireland's rich history. With a commitment to detail and quality, our products are perfect for those seeking unique Irish gifts that carry a story and timeless appeal.

Contact: Peter Collins

Email: info@mullingarpewter.com

MULLINGARPEWTER.COM





JEWELLERY









ShanOre Jewelry is a family-owned Irish company, now led by the second generation of Celtic jewelry enthusiasts. With over 40 years of heritage, we craft unique pieces inspired by Celtic traditions and the spirit of Ireland, celebrating the deep bonds between family, friendship and culture.

Our creations feature meticulously crafted pieces, including wedding and engagement rings, necklaces, earrings, rings and bracelets—all inspired by Celtic artistry. We use only the finest materials, from gold and sterling silver to dazzling labgrown diamonds, crystals and other gem stones, to create jewelry that tells a story of connection and meaning.

Contact: Shane Maher

Email: shane@flaircraft.ie

SHANORE.COM



JEWELLERY







SOLVAR

IRISH JEWELLERY SINCE 1941



STAND NO D118

Solvar is a renowned Irish jewellery manufacturer with a rich history dating back to 1941. As a third-generation, family-run business, Solvar has been dedicated to crafting exquisite pieces that celebrate Irish heritage and culture.

Known for their award-winning designs, Solvar combines traditional Irish symbols with contemporary styles to create timeless jewellery. Each piece is meticulously crafted by skilled artisans using high-quality materials, ensuring both beauty and durability. We design and create our Celtic and Irish inspired jewellery pieces with love and care in Dublin and deliver worldwide.

Contact: Geoff O' Donoghue

Email: geoff.odonoghue@solvar.ie

SOLVAR.COM





SOLVAR





For more information on Showcase 2025 please visit

www.showcaseireland.com

This brochure is only intended to act as a snapshot of products from brands represented to give you a tase of the portfolio. This is only a snippet of brands within our portfolio of consumer retail clients. More information can be shared upon request and based on your needs and requirements.



Connect with Irish Innovation